

## WORK INSTRUCTIONS

TITLE: PRESCRIBED LIMITS FOR CRUMB RUBBER

CODE NO: QS/R 003

### CHARACTERISTICS

	5L	5	10	20	OSR*
Dirt content retained on 44Fm sieve (max % wt/wt)	0.05	0.05	0.08	>0.8≤0.16	
Ash content (max % wt/wt)	0.60	0.60	0.75	0.75	
Volatile matter (max % wt/wt)	0.80	0.80	0.80	0.80	
**Nitrogen (max % wt/wt)	0.60	0.60	0.60	0.60	
Initial Plasticity (Po, min)	30	30	30	30	
Plasticity Retention Index (PRI min)	60	60	50	40	
Lovibond colour (max)	6		--	--	
COLOUR CODE	GREEN	GREEN	BROWN	RED COLOURLESS	

\*OSR = Out of Specification or Off Specification Rubber

\*\* May not be necessary except specified by the customer